

# 2 W Constant Output Power Class-D Audio Amplifier With Adaptive Boost Converter and Battery Tracking SpeakerGuard™ AGC

Check for Samples: [TPA2015D1](#)

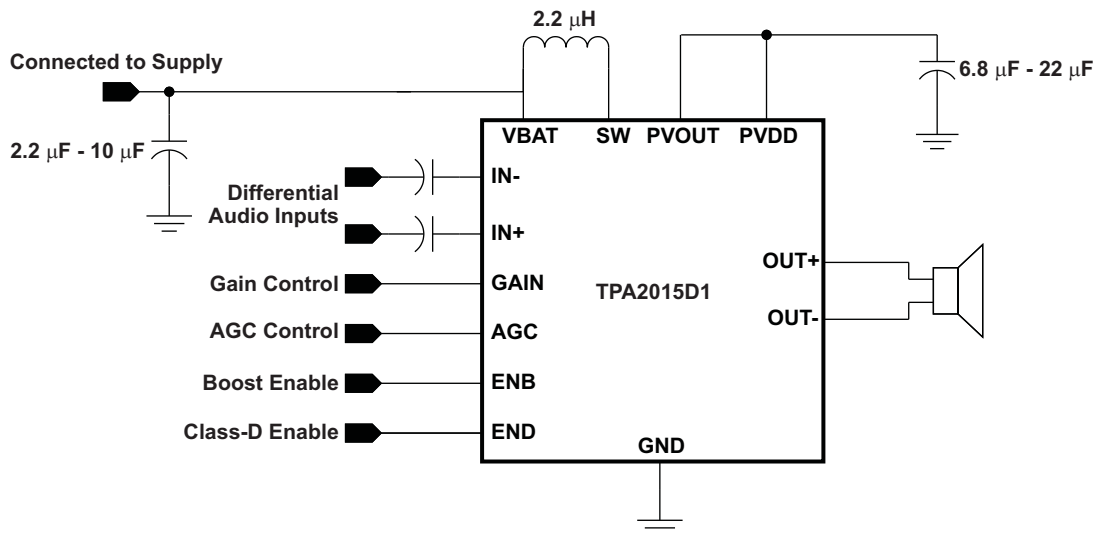
## FEATURES

- **Built-In SpeakerGuard™ Automatic Gain Control (AGC) with Enhanced Battery Tracking**
  - Limits Battery Current Consumption
  - Prevents Audio Clipping
- **2 W into 8  $\Omega$  Load From 3.6 V Supply (6% THD)**
- **Integrated Adaptive Boost Converter**
  - Increases Efficiency at Low Output Power
- **Low Quiescent Current of 1.7 mA from 3.6 V**
- **Operates From 2.5 V to 5.2 V**
- **Thermal and Short-Circuit Protection with Auto Recovery**
- **Three Gain Settings: 6 dB, 15.5 dB, and 20 dB**
- **Independent Control for Boost and Class-D**
- **Pin-to-Pin Compatible with TPA2013D1**
- **Available in 1.954 mm  $\times$  1.954 mm 16-ball WCSP Package**

## APPLICATIONS

- Cell Phones, PDA, GPS
- Portable Electronics and Speakers

## SIMPLIFIED APPLICATION DIAGRAM



## DESCRIPTION

The TPA2015D1 is a high efficiency Class-D audio power amplifier with battery-tracking SpeakerGuard™ AGC technology and an integrated adaptive boost converter that enhances efficiency at low output power. It drives up to 2 W into an 8  $\Omega$  speaker (6% THD). With 85% typical efficiency, the TPA2015D1 helps extend battery life when playing audio.

The built-in boost converter generates a 5.5 V supply voltage for the Class-D amplifier. This provides a louder audio output than a stand-alone amplifier directly connected to the battery. The SpeakerGuard™ AGC adjusts the Class-D gain to limit battery current and prevent heavy clipping.

The TPA2015D1 has an integrated low-pass filter to improve the RF rejection and reduce DAC out-of-band noise, increasing the signal to noise ratio (SNR).

The TPA2015D1 is available in a space saving 1.954 mm  $\times$  1.954 mm, 0.5 mm pitch WCSP package (YZH).



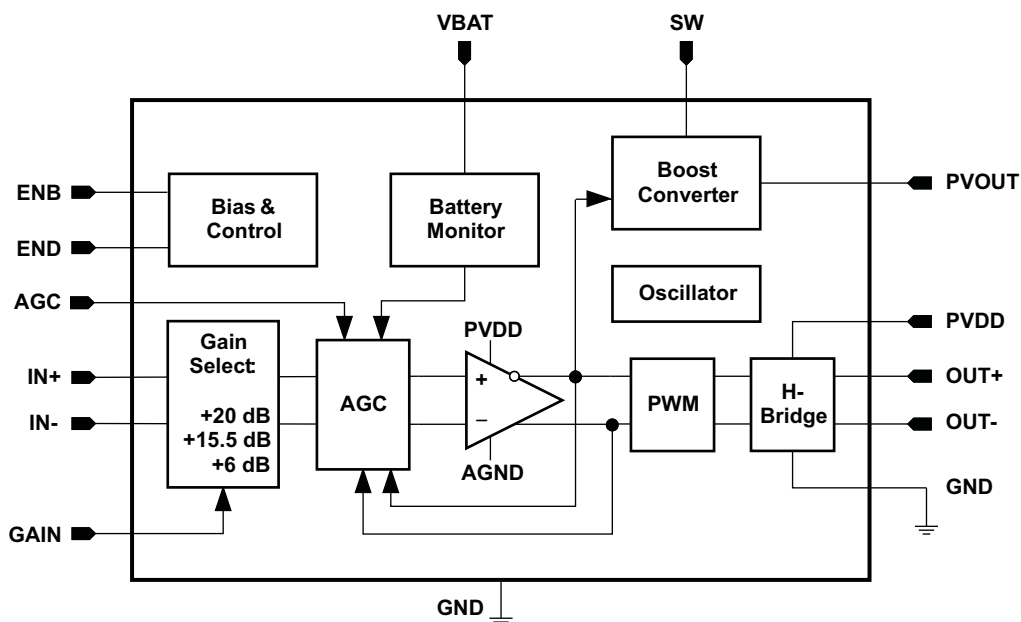
Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

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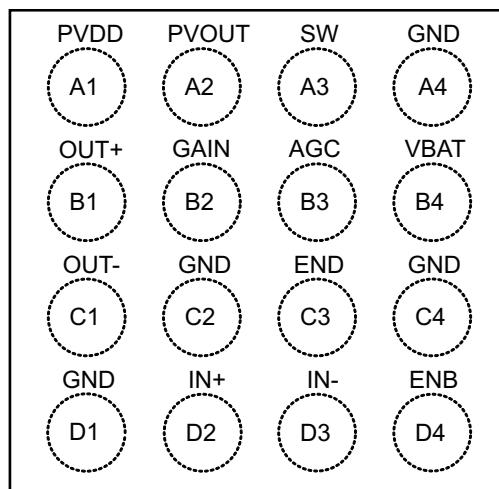
These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

### FUNCTIONAL BLOCK DIAGRAM



### DEVICE PINOUT

WCSP (YZH) PACKAGE  
(TOP VIEW)  
Symbol Side



## PIN FUNCTIONS

| PIN   |                | INPUT/ OUTPUT/<br>POWER<br>(I/O/P) | DESCRIPTION                                                          |
|-------|----------------|------------------------------------|----------------------------------------------------------------------|
| NAME  | WCSP           |                                    |                                                                      |
| PVDD  | A1             | I                                  | Class-D power stage supply voltage.                                  |
| PVOUT | A2             | O                                  | Boost converter output.                                              |
| SW    | A3             | I                                  | Boost and rectifying switch input.                                   |
| GND   | A4, C2, C4, D1 | P                                  | Ground; all ground balls must be connected for proper functionality. |
| OUT+  | B1             | O                                  | Positive audio output.                                               |
| GAIN  | B2             | I                                  | Gain selection pin.                                                  |
| AGC   | B3             | I                                  | Enable and select AGC.                                               |
| VBAT  | B4             | P                                  | Supply voltage.                                                      |
| OUT–  | C1             | O                                  | Negative audio output.                                               |
| END   | C3             | I                                  | Enable for the Class-D amplifier; set to logic high to enable.       |
| IN+   | D2             | I                                  | Positive audio input.                                                |
| IN–   | D3             | I                                  | Negative audio input.                                                |
| ENB   | D4             | I                                  | Enable for the boost converter; set to logic high to enable.         |

## ORDERING INFORMATION

| T <sub>A</sub> | PACKAGED DEVICES <sup>(1)</sup>   | PART NUMBER <sup>(2)</sup> | SYMBOL |
|----------------|-----------------------------------|----------------------------|--------|
| –40°C to 85°C  | 16-ball, 1.954mm × 1.954 mm WSCP  | TPA2015D1YZHR              | OEN    |
|                | 16-ball, 1.954 mm × 1.954 mm WSCP | TPA2015D1YZHT              | OEN    |

- (1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI Web site at [www.ti.com](http://www.ti.com).
- (2) The YZH package is only available taped and reeled. The suffix “R” indicates a reel of 3000, the suffix “T” indicates a reel of 250.

## ABSOLUTE MAXIMUM RATINGS

Over operating free–air temperature range, T<sub>A</sub> = 25°C (unless otherwise noted)<sup>(1)</sup>

|                                                      |          | MIN                               | MAX          |
|------------------------------------------------------|----------|-----------------------------------|--------------|
| Supply voltage                                       | VBAT     | –0.3 V                            | 6 V          |
| Input Voltage, V <sub>I</sub>                        | IN+, IN– | –0.3 V                            | VBAT + 0.3 V |
| Output continuous total power dissipation            |          | See the Thermal Information Table |              |
| Operating free–air temperature range, T <sub>A</sub> |          | –40°C                             | 85°C         |
| Operating junction temperature range, T <sub>J</sub> |          | –40°C                             | 150°C        |
| Storage temperature range, T <sub>STG</sub>          |          | –65°C                             | 150°C        |
| Minimum load impedance                               |          | 6 Ω                               |              |
| ESD Protection                                       | HBM      |                                   | 2000 V       |
|                                                      | CDM      |                                   | 500 V        |
|                                                      | MM       |                                   | 100 V        |

- (1) Stresses beyond those listed under *absolute maximum ratings* may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under *recommended operating conditions* is not implied. Exposure to absolute–maximum–rated conditions for extended periods may affect device reliability.

## THERMAL INFORMATION

| THERMAL METRIC <sup>(1)</sup> |                                                             | TPA2015D1 | UNITS |
|-------------------------------|-------------------------------------------------------------|-----------|-------|
|                               |                                                             | YZH       |       |
|                               |                                                             | 16 PINS   |       |
| $\theta_{JA}$                 | Junction-to-ambient thermal resistance <sup>(2)</sup>       | 75        | °C/W  |
| $\theta_{JC(top)}$            | Junction-to-case(top) thermal resistance <sup>(3)</sup>     | 22        |       |
| $\theta_{JB}$                 | Junction-to-board thermal resistance <sup>(4)</sup>         | 26        |       |
| $\psi_{JT}$                   | Junction-to-top characterization parameter <sup>(5)</sup>   | 0.5       |       |
| $\psi_{JB}$                   | Junction-to-board characterization parameter <sup>(6)</sup> | 25        |       |
| $\theta_{JC(bottom)}$         | Junction-to-case(bottom) thermal resistance <sup>(7)</sup>  | n/a       |       |

- (1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, [SPRA953](#).
- (2) The junction-to-ambient thermal resistance under natural convection is obtained in a simulation on a JEDEC-standard, high-K board, as specified in JESD51-7, in an environment described in JESD51-2a.
- (3) The junction-to-case (top) thermal resistance is obtained by simulating a cold plate test on the package top. No specific JEDEC-standard test exists, but a close description can be found in the ANSI SEMI standard G30-88.
- (4) The junction-to-board thermal resistance is obtained by simulating in an environment with a ring cold plate fixture to control the PCB temperature, as described in JESD51-8.
- (5) The junction-to-top characterization parameter,  $\psi_{JT}$ , estimates the junction temperature of a device in a real system and is extracted from the simulation data for obtaining  $\theta_{JA}$ , using a procedure described in JESD51-2a (sections 6 and 7).
- (6) The junction-to-board characterization parameter,  $\psi_{JB}$ , estimates the junction temperature of a device in a real system and is extracted from the simulation data for obtaining  $\theta_{JA}$ , using a procedure described in JESD51-2a (sections 6 and 7).
- (7) The junction-to-case (bottom) thermal resistance is obtained by simulating a cold plate test on the exposed (power) pad. No specific JEDEC standard test exists, but a close description can be found in the ANSI SEMI standard G30-88.

## RECOMMENDED OPERATING CONDITIONS

|                                                    | MIN | MAX | UNIT |
|----------------------------------------------------|-----|-----|------|
| Supply voltage, VBAT                               | 2.5 | 5.2 | V    |
| V <sub>IH</sub> High-level input voltage, END, ENB | 1.3 |     | V    |
| V <sub>IL</sub> Low-level input voltage, END, ENB  |     | 0.6 | V    |
| T <sub>A</sub> Operating free-air temperature      | –40 | 85  | °C   |
| T <sub>J</sub> Operating junction temperature      | –40 | 150 | °C   |

## ELECTRICAL CHARACTERISTICS

VBAT = 3.6 V, Gain = 6 dB, R<sub>AGC</sub> = Float, T<sub>A</sub> = 25°C, R<sub>L</sub> = 8 Ω + 33 μH (unless otherwise noted)

| PARAMETER                     | TEST CONDITIONS                                                  | MIN         | TYP | MAX         | UNIT |
|-------------------------------|------------------------------------------------------------------|-------------|-----|-------------|------|
| VBAT supply voltage range     | END = 0 V, ENB = VBAT                                            | 2.5         |     | 5.2         | V    |
|                               | END = VBAT, ENB = VBAT, AGC options 1, 2, and 3                  | 2.5         |     | 5.2         |      |
|                               | END = VBAT, ENB = VBAT, AGC option 0                             | 2.8         |     | 5.2         |      |
| Class-D supply voltage range  | END = ENB = VBAT, boost converter active                         | 5.2         |     | 5.8         | V    |
|                               | END = VBAT, ENB = 0 V                                            | 3.1         |     | 5.25        | V    |
| Power supply ripple rejection | VBAT = 2.5 V to 5.2 V, END = ENB = VBAT                          |             | 85  |             | dB   |
|                               | VBAT = 2.5 V to 5.2 V, END = VBAT, ENB = 0 V (pass through mode) |             | 75  |             |      |
| Operating quiescent current   | END = 0 V, ENB = VBAT                                            |             | 0.5 |             | mA   |
|                               | END = ENB = VBAT                                                 |             | 1.7 | 2.2         | mA   |
| Shutdown quiescent current    | VBAT = 2.5 V to 5.2 V, END = ENB = GND                           |             | 0.2 | 3           | μA   |
| Gain control pin voltage      | Gain = 6 dB (connect to GND)                                     | 0           |     | 0.25 × VBAT | V    |
|                               | Gain = 15.5 dB (float)                                           | 0.4 × VBAT  |     | 0.6 × VBAT  |      |
|                               | Gain = 20 dB (connect to VBAT)                                   | 0.75 × VBAT |     |             |      |

## ELECTRICAL CHARACTERISTICS (continued)

VBAT = 3.6 V, Gain = 6 dB, R<sub>AGC</sub> = Float, T<sub>A</sub> = 25°C, R<sub>L</sub> = 8 Ω + 33 μH (unless otherwise noted)

| PARAMETER                       | TEST CONDITIONS                                                    | MIN  | TYP | MAX   | UNIT |
|---------------------------------|--------------------------------------------------------------------|------|-----|-------|------|
| AGC control pin voltage         | AGC with no inflection point, R <sub>AGC</sub> = Open              | 2    |     |       | V    |
|                                 | AGC option 1 (inflection = 3.55 V), R <sub>AGC</sub> = 39 kΩ (±5%) | 1.36 |     | 1.75  |      |
|                                 | AGC option 2 (inflection = 3.78 V), R <sub>AGC</sub> = 27 kΩ (±5%) | 0.94 |     | 1.2   |      |
|                                 | AGC option 3 (inflection = 3.96 V), R <sub>AGC</sub> = 18 kΩ (±5%) | 0    |     | 0.825 |      |
| AGC control pin output current  |                                                                    | 37.6 | 40  | 42.4  | μA   |
| Input common-mode voltage range | IN+, IN–                                                           | 0.6  |     | 1.3   | V    |
| Start-up time                   | Boost converter followed by Class-D amplifier                      |      | 6   | 10    | ms   |
|                                 | Boost converter only                                               |      | 1   | 4     |      |
|                                 | Class-D amplifier only                                             |      | 5   | 6     |      |

## OPERATING CHARACTERISTICS

VBAT = 3.6 V, T<sub>A</sub> = 25°C, R<sub>L</sub> = 8 Ω + 33 μH (unless otherwise noted)

| PARAMETER                                               |                                                     | TEST CONDITIONS                                                            | MIN   | TYP | MAX | UNIT              |
|---------------------------------------------------------|-----------------------------------------------------|----------------------------------------------------------------------------|-------|-----|-----|-------------------|
| BOOST CONVERTER                                         |                                                     |                                                                            |       |     |     |                   |
| Boost converter output voltage range, P <sub>VOUT</sub> |                                                     | I <sub>BOOST</sub> = 700 mA                                                | 5.2   |     | 5.8 | V                 |
| I <sub>L</sub>                                          | Boost converter input current limit                 | Power supply current                                                       | 1500  |     |     | mA                |
|                                                         | Boost converter start-up current limit              |                                                                            | 450   |     |     | mA                |
| η                                                       | Boost converter efficiency                          | END = 0 V, I <sub>PVOUT</sub> = 100 mA constant                            | 88%   |     |     |                   |
| f <sub>BOOST</sub>                                      | Boost converter frequency                           |                                                                            | 1.2   |     |     | MHz               |
| CLASS-D AMPLIFIER                                       |                                                     |                                                                            |       |     |     |                   |
| P <sub>O</sub>                                          | Output power                                        | THD = 1%, VBAT = 2.5 V, f = 1 kHz                                          | 1200  |     |     | mW                |
|                                                         |                                                     | THD = 1%, VBAT = 3 V, f = 1 kHz                                            | 1500  |     |     |                   |
|                                                         |                                                     | THD = 1%, VBAT = 3.6 V, f = 1 kHz                                          | 1700  |     |     |                   |
| V <sub>O</sub>                                          | Output peak voltage                                 | THD = 1%, VBAT = 3 V, f = 1 kHz, 6 dB crest factor sine burst, no clipping | 5.2   |     |     | V                 |
| A <sub>V</sub>                                          | Closed-loop voltage gain                            | GAIN < 0.25 × VBAT                                                         | 6     |     |     | dB                |
|                                                         |                                                     | 0.4 × VBAT < GAIN < 0.6 × VBAT (or float)                                  | 15.5  |     |     |                   |
|                                                         |                                                     | GAIN > 0.75 × VBAT                                                         | 20    |     |     |                   |
| ΔA <sub>V</sub>                                         | Gain accuracy                                       |                                                                            | −0.5  |     | 0.5 | dB                |
| V <sub>OOS</sub>                                        | Output offset voltage                               |                                                                            |       |     | 10  | mV                |
| R <sub>IN</sub>                                         | Input impedance (per input pin)                     | A <sub>V</sub> = 6 dB                                                      | 27.8  |     |     | kΩ                |
|                                                         |                                                     | A <sub>V</sub> = 15.5 dB                                                   | 14.9  |     |     |                   |
|                                                         |                                                     | A <sub>V</sub> = 20 dB                                                     | 10.1  |     |     |                   |
|                                                         | Input impedance in shutdown (per input pin)         | END = 0 V                                                                  | 88.4  |     |     | kΩ                |
| Z <sub>O</sub>                                          | Output impedance in shutdown                        | END = 0 V                                                                  | 2     |     |     | kΩ                |
| f <sub>CLASS-D</sub>                                    | Switching frequency                                 |                                                                            | 560   | 600 | 640 | kHz               |
| E <sub>N</sub>                                          | Noise output voltage                                | A-weighted, GAIN = 6 dB                                                    | 24.8  |     |     | μV <sub>RMS</sub> |
|                                                         |                                                     | A-weighted, GAIN = 15.5 dB                                                 | 33.4  |     |     |                   |
|                                                         |                                                     | A-weighted, GAIN = 20 dB                                                   | 42.4  |     |     |                   |
| THD+N                                                   | Total harmonic distortion plus noise <sup>(1)</sup> | P <sub>O</sub> = 100 mW, f = 1 kHz                                         | 0.06% |     |     |                   |
|                                                         |                                                     | P <sub>O</sub> = 500 mW, f = 1 kHz                                         | 0.07% |     |     |                   |
| AC PSRR                                                 | AC-Power supply ripple rejection (output referred)  | 200 mV <sub>PP</sub> ripple, f = 217 Hz                                    | 75    |     |     | dB                |
|                                                         |                                                     | 200 mV <sub>PP</sub> ripple, f = 4 kHz                                     | 70    |     |     |                   |

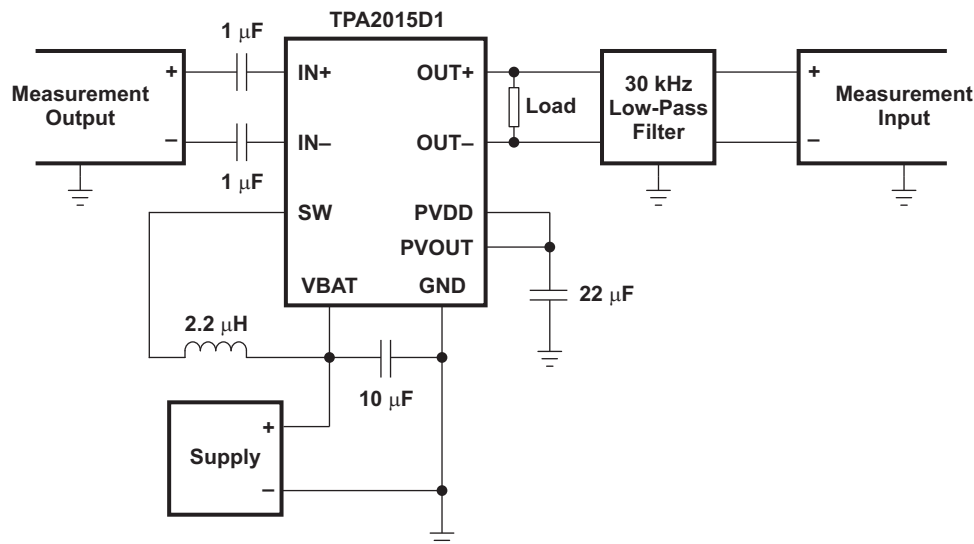
(1) A-weighted

## OPERATING CHARACTERISTICS (continued)

V<sub>BAT</sub> = 3.6 V, T<sub>A</sub> = 25°C, R<sub>L</sub> = 8 Ω + 33 μH (unless otherwise noted)

| PARAMETER                        | TEST CONDITIONS                                     | MIN  | TYP   | MAX | UNIT  |
|----------------------------------|-----------------------------------------------------|------|-------|-----|-------|
| Audio frequency passband ripple  | f <sub>AUDIO</sub> = 20 Hz, C <sub>IN</sub> = 1 μF  | −0.2 | −0.1  | 0   | dB    |
|                                  | f <sub>AUDIO</sub> = 16 kHz, C <sub>IN</sub> = 1 μF | −0.2 | −0.1  | 0   |       |
| AUTOMATIC GAIN CONTROL           |                                                     |      |       |     |       |
| AGC gain range                   |                                                     | 0    |       | 20  | dB    |
| AGC gain step size               |                                                     |      | 0.5   |     | dB    |
| AGC attack time (gain decrease)  |                                                     |      | 0.026 |     | ms/dB |
| AGC release time (gain increase) |                                                     |      | 1600  |     | ms/dB |
| Limiter threshold voltage        | VBAT > inflection point                             |      | 6.15  |     | V     |
| VBAT vs. Limiter slope           | VBAT < inflection point                             |      | 3     |     | V/V   |
| AGC inflection point             | AGC option 1, R <sub>AGC</sub> = 39 kΩ (±5%)        |      | 3.55  |     | V     |
|                                  | AGC option 2, R <sub>AGC</sub> = 27 kΩ (±5%)        |      | 3.78  |     |       |
|                                  | AGC option 3, R <sub>AGC</sub> = 18 kΩ (±5%)        |      | 3.96  |     |       |

## TEST SET-UP FOR GRAPHS



- (1) The 1 μF input capacitors (C<sub>I</sub>) were shorted for input common-mode voltage measurements.
- (2) A 33 μH inductor was placed in series with the load resistor to emulate a small speaker for efficiency measurements.
- (3) The 30 kHz low-pass filter is required even if the analyzer has an internal low-pass filter. An R-C low pass filter (100 Ω, 47 nF) is used on each output for the data sheet graphs.

## TYPICAL CHARACTERISTICS

$V_{BAT} = 3.6\text{ V}$ , Gain = 6 dB,  $C_I = 1\text{ }\mu\text{F}$ ,  $C_{BOOST} = 22\text{ }\mu\text{F}$ ,  $L_{BOOST} = 2.2\text{ }\mu\text{H}$ , AGC = Float, ENB = END =  $V_{BAT}$ , and Load =  $8\text{ }\Omega + 33\text{ }\mu\text{H}$  unless otherwise specified.

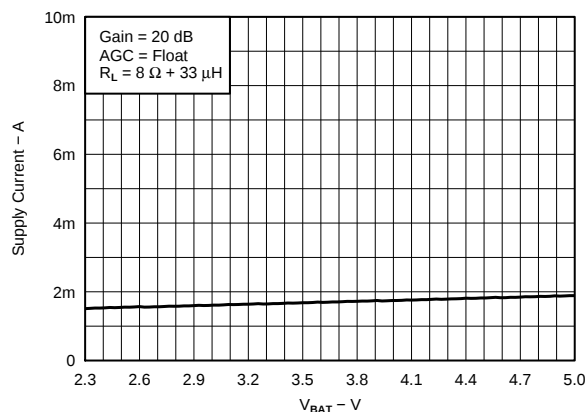


Figure 1. QUIESCENT SUPPLY CURRENT vs SUPPLY VOLTAGE

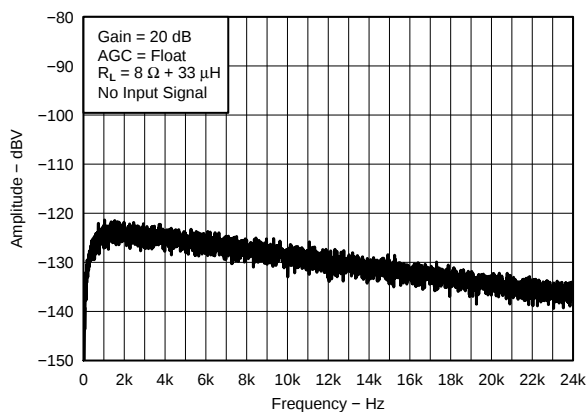


Figure 2. A-WEIGHTED OUTPUT NOISE vs FREQUENCY

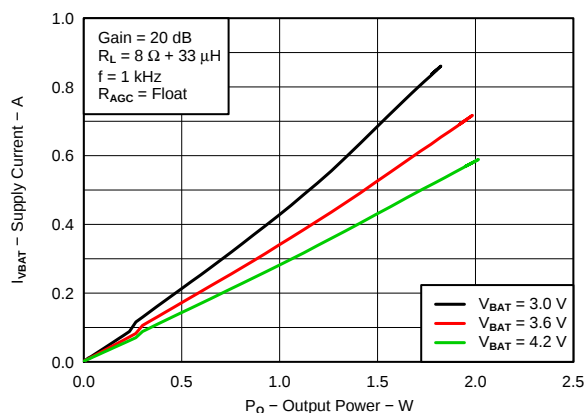


Figure 3. SUPPLY CURRENT vs OUTPUT POWER

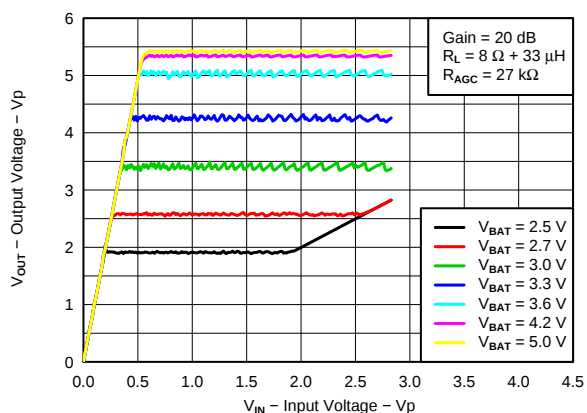


Figure 4. PEAK OUTPUT VOLTAGE vs PEAK INPUT VOLTAGE

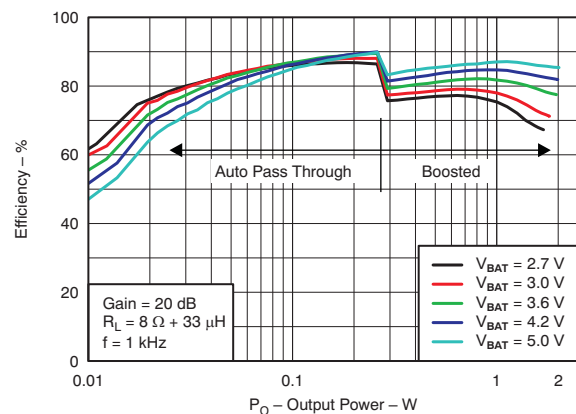


Figure 5. TOTAL EFFICIENCY vs OUTPUT POWER

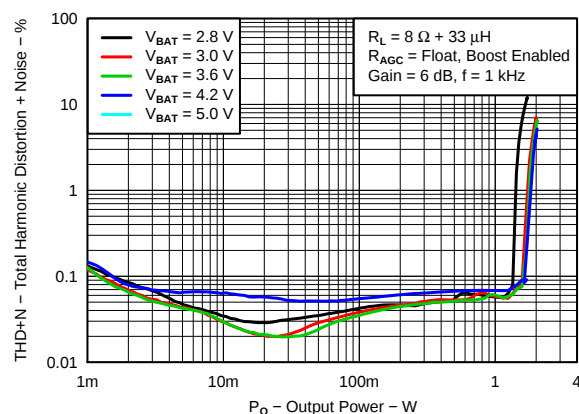
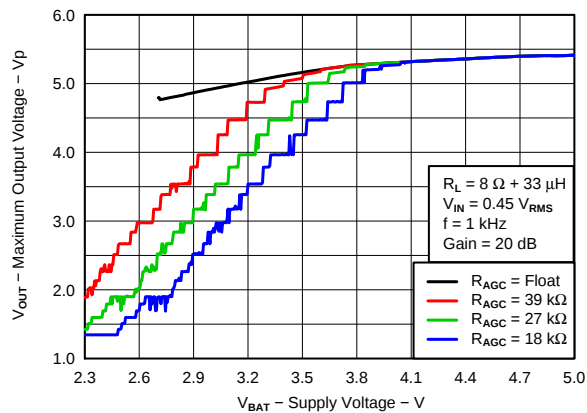


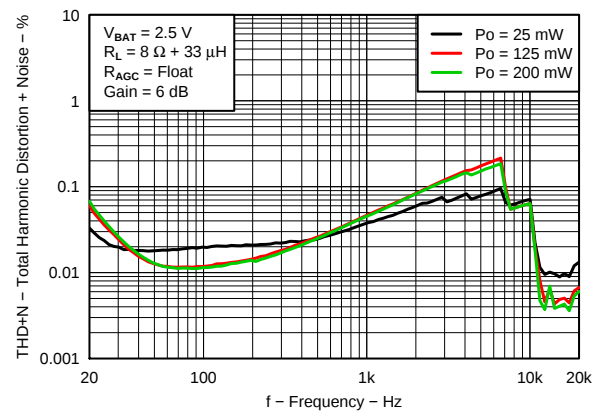
Figure 6. TOTAL HARMONIC DISTORTION + NOISE vs OUTPUT POWER

## TYPICAL CHARACTERISTICS (continued)

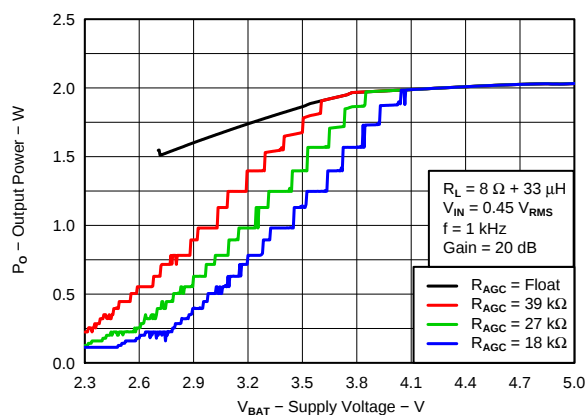
$V_{BAT} = 3.6\text{ V}$ , Gain = 6 dB,  $C_I = 1\text{ }\mu\text{F}$ ,  $C_{BOOST} = 22\text{ }\mu\text{F}$ ,  $L_{BOOST} = 2.2\text{ }\mu\text{H}$ , AGC = Float, ENB = END =  $V_{BAT}$ , and Load =  $8\text{ }\Omega + 33\text{ }\mu\text{H}$  unless otherwise specified.



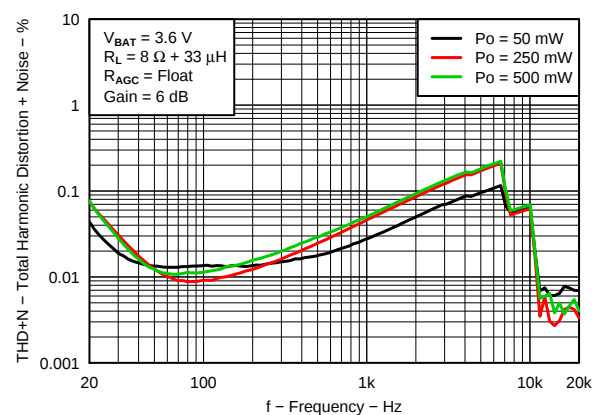
**Figure 7. MAXIMUM OUTPUT VOLTAGE vs SUPPLY VOLTAGE**



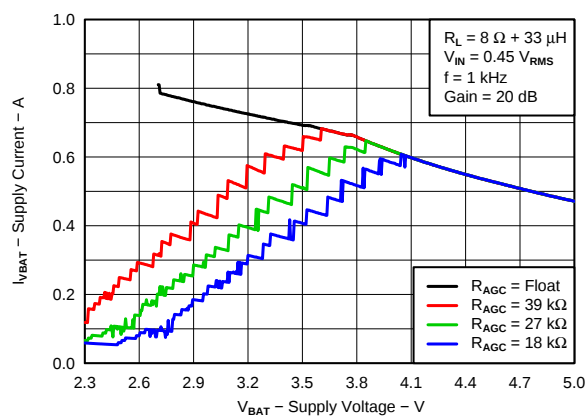
**Figure 8. TOTAL HARMONIC DISTORTION + NOISE vs FREQUENCY**



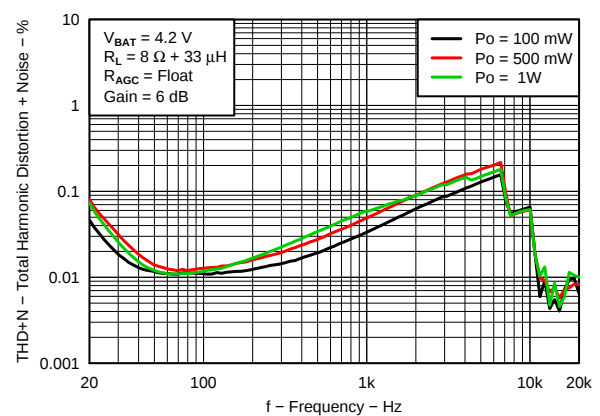
**Figure 9. OUTPUT POWER vs SUPPLY VOLTAGE**



**Figure 10. TOTAL HARMONIC DISTORTION + NOISE vs FREQUENCY**



**Figure 11. SUPPLY CURRENT vs SUPPLY VOLTAGE**



**Figure 12. TOTAL HARMONIC DISTORTION + NOISE vs FREQUENCY**

## TYPICAL CHARACTERISTICS (continued)

$V_{BAT} = 3.6\text{ V}$ , Gain = 6 dB,  $C_I = 1\text{ }\mu\text{F}$ ,  $C_{BOOST} = 22\text{ }\mu\text{F}$ ,  $L_{BOOST} = 2.2\text{ }\mu\text{H}$ , AGC = Float, ENB = END =  $V_{BAT}$ , and Load =  $8\text{ }\Omega + 33\text{ }\mu\text{H}$  unless otherwise specified.

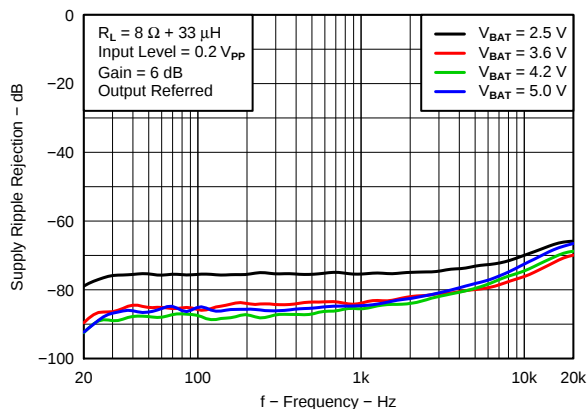


Figure 13. SUPPLY RIPPLE REJECTION vs FREQUENCY

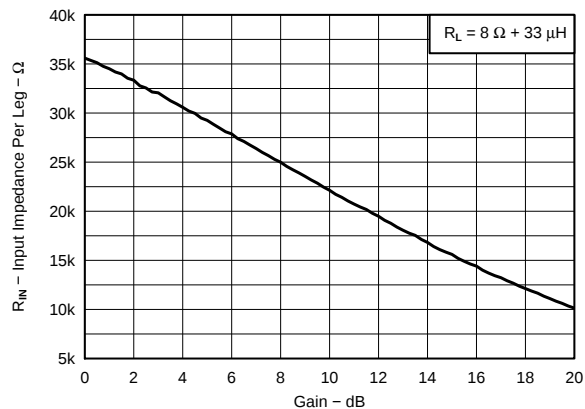


Figure 14. INPUT IMPEDANCE (PER INPUT) vs GAIN

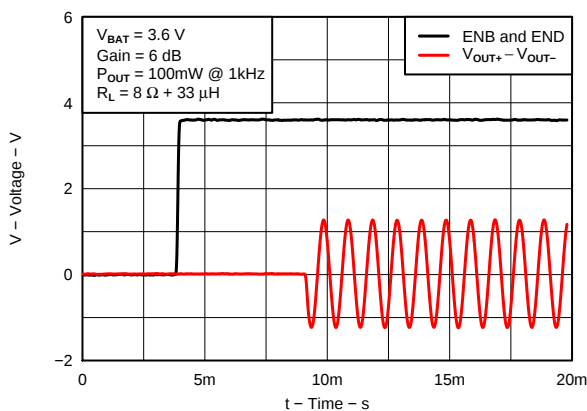


Figure 15. STARTUP TIMING

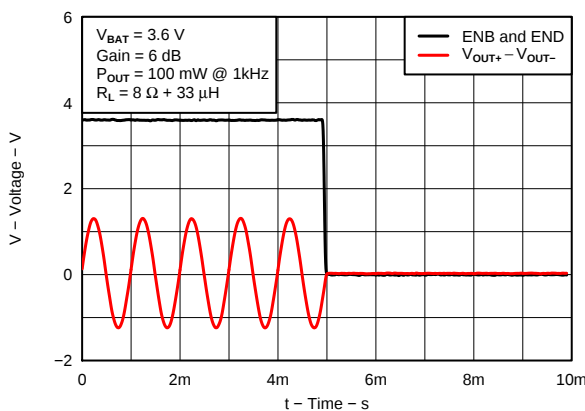


Figure 16. SHUTDOWN TIMING

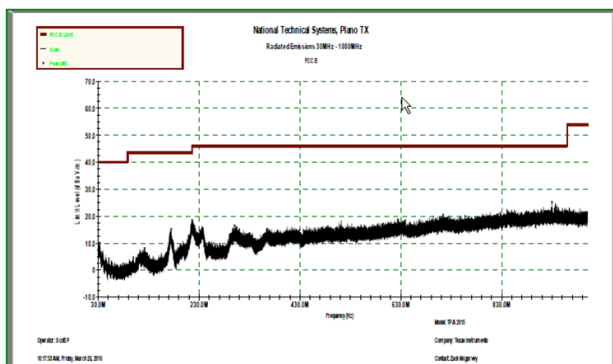


Figure 17. EMC PERFORMANCE  
 $P_O = 50\text{ mW}$  with 2 INCH SPEAKER CABLE

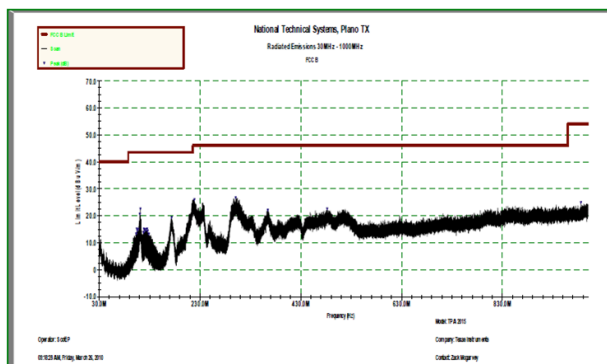


Figure 18. EMC PERFORMANCE  
 $P_O = 750\text{ mW}$  with 2 INCH SPEAKER CABLE

## APPLICATION INFORMATION

## APPLICATION CIRCUIT

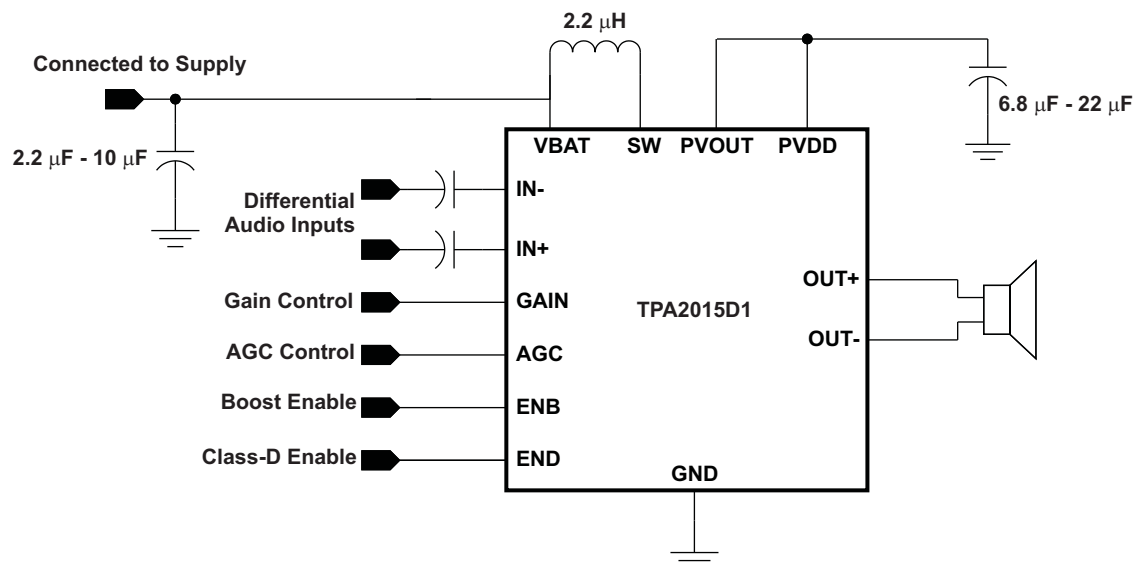


Figure 19. Typical Application Schematic with Differential Input Signals

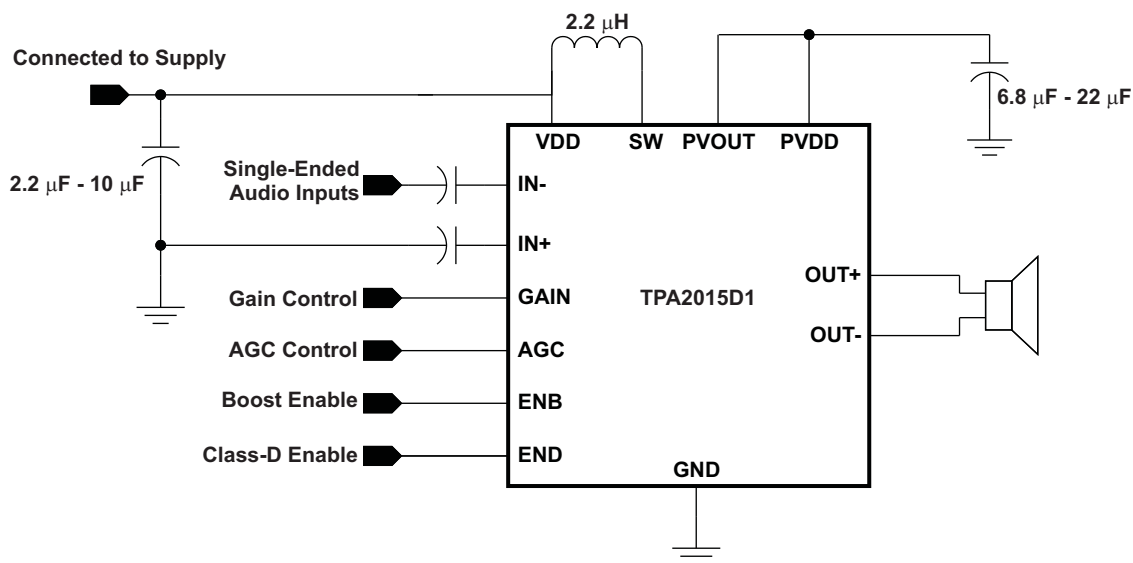


Figure 20. Typical Application Schematic with Single-Ended Input Signals

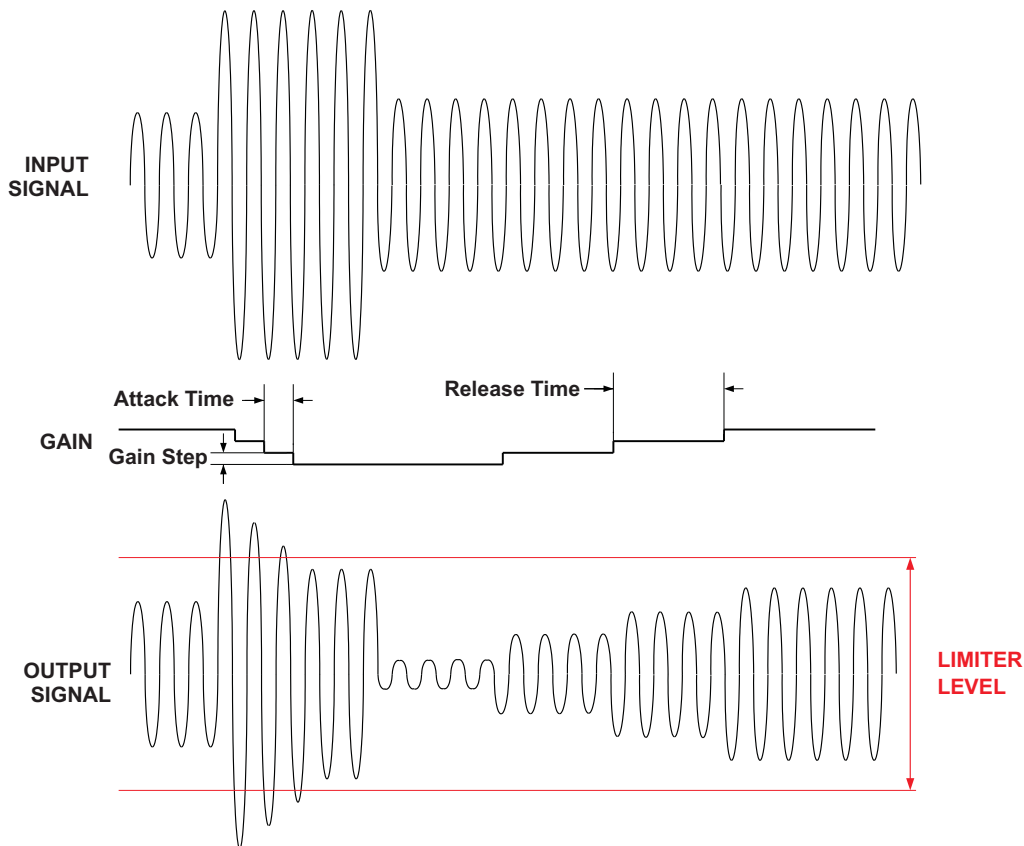
## GLOSSARY

The application section uses the following terms:

|                  |                                                                                                                                                                                                                                                                                       |
|------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Limiter level    | The maximum output voltage allowed before amplifier gain is automatically reduced.                                                                                                                                                                                                    |
| SpeakerGuard™    | TI's trademark name for the automatic gain control technology. It protects speakers by limiting maximum output power.                                                                                                                                                                 |
| Inflection point | The battery voltage threshold for reducing the limiter level. If the battery voltage drops below the inflection point, the limiter level automatically reduces. Although it lowers the maximum output power, it prevents high battery currents at end-of-charge low battery voltages. |
| Battery track    | The name for the continuous limiter level reduction at battery voltages below the inflection point.                                                                                                                                                                                   |
| AGC              | Automatic gain control.                                                                                                                                                                                                                                                               |
| VBAT             | The battery supply voltage to the TPA2015D1. The VBAT pin is the input to the boost converter.                                                                                                                                                                                        |
| Fixed-gain       | The nominal audio gain as set by the GAIN pin. If the audio output voltage remains below the limiter level, the amplifier gain will return to the fixed-gain.                                                                                                                         |
| Attack time      | The rate of AGC gain decrease. The attack time is constant at 0.026 ms/dB.                                                                                                                                                                                                            |
| Release time     | The rate of AGC gain increase. The release time is constant at 1600 ms/dB.                                                                                                                                                                                                            |

## SPEAKERGUARD™ THEORY OF OPERATION

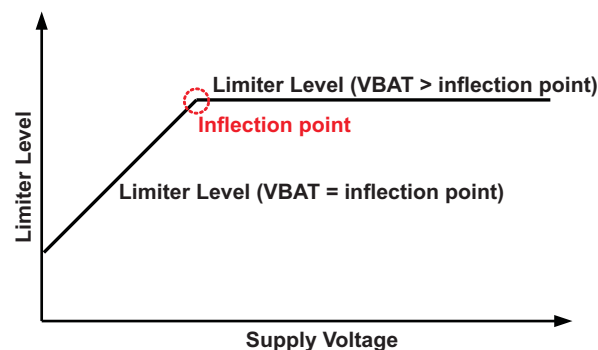
SpeakerGuard™ protects speakers, improves loudness, and limits peak supply current. If the output audio signal exceeds the limiter level, then SpeakerGuard™ decreases amplifier gain. The rate of gain decrease, the attack time, is fixed at 0.026 ms/dB. SpeakerGuard™ increases the gain once the output audio signal is below the limiter level. The rate of gain increase, the release time, is fixed at 1600 ms/dB. [Figure 21](#) shows this relationship.



**Figure 21. SpeakerGuard Attack and Release Times**

### BATTERY TRACKING SPEAKERGUARD™

The TPA2015D1 monitors the battery voltage and the audio signal, automatically decreasing gain when battery voltage is low and audio output power is high. It finds the optimal gain to maximize loudness and minimize battery current, providing louder audio and preventing early shutdown at end-of-charge battery voltages. SpeakerGuard decreases amplifier gain when the audio signal exceeds the limiter level. The limiter level automatically decreases when the supply voltage (VBAT) is below the inflection point. [Figure 22](#) shows a plot of the limiter level as a function of the supply voltage.



**Figure 22. Limiter Level vs Supply Voltage**

The limiter level decreases within 60  $\mu$ s of the supply voltage dropping below the inflection point. Although this is slightly slower than the 26  $\mu$ s/dB SpeakerGuard attack time, the difference is audibly imperceptible.

Connect a resistor between the AGC pin and ground to set the inflection point, as shown in [Table 1](#). Leave the AGC pin floating to disable the inflection point, keeping the limiter level constant over all supply voltages.

The maximum limiter level is fixed, as is the slope of the limiter level versus supply voltage. If different values for maximum limiter level and slope are required, contact your local Texas Instruments representative.

**Table 1. AGC Function Table**

| Function                                  | Resistor on AGC pin           | Inflection Point |
|-------------------------------------------|-------------------------------|------------------|
| Constant limiter level; battery track OFF | Floating or connected to VBAT | disabled         |
| AGC battery track option 1                | 39 k $\Omega$                 | 3.55 V           |
| AGC battery track option 2                | 27 k $\Omega$                 | 3.78 V           |
| AGC battery track option 3                | 18 k $\Omega$                 | 3.96 V           |

The audio signal is not affected by the SpeakerGuard™ function unless the peak audio output voltage exceeds the limiter level. [Figure 23](#) shows the relationship between the audio signal, the limiter level, the supply voltage, and the supply current.

When VBAT is greater than the inflection point, the limiter level allows the output signal to slightly clip to roughly 6% THD at 2 W into 8  $\Omega$ . This is an acceptable peak distortion level for most small-sized portable speakers, while ensuring maximum loudness from the speaker.

### Battery Tracking SpeakerGuard™ Example

**Phase 1 Battery discharging normally; supply voltage is above inflection point; audio output remains below limiter level.**

The limiter level remains constant because the supply voltage is greater than the inflection point. Amplifier gain is constant at fixed-gain as set by the GAIN pin. The audio output remains at a constant loudness. The boost converter allows the audio output to swing above the battery supply voltage. Battery supply current increases as supply voltage decreases.

**Phase 2 Battery continues to discharge normally; supply voltage decreases below inflection point; limiter level decreases below audio output.**

The limiter level decreases as the battery supply voltage continues to decrease. SpeakerGuard™ lowers amplifier gain, reducing the audio output below the new limiter level. The supply current decreases due to reduced output power.

**Phase 3 Battery supply voltage is constant; audio output remains below limiter level.**

The audio output, limiter level, and supply current remain constant as well.

**Phase 4 Phone plugged in and battery re-charges; supply voltage increases.**

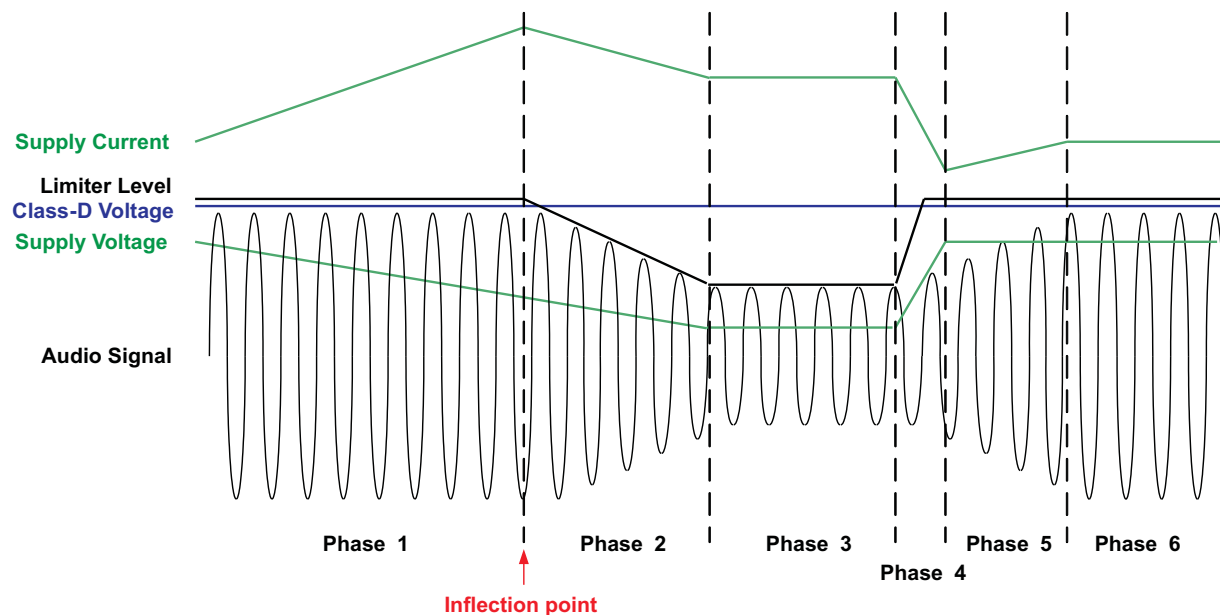
The limiter level increases as the supply voltage increases. SpeakerGuard™ increases amplifier gain slowly, increasing audio output. Because the TPA2015D1 supply current is proportional to the PVOUT-to-VBAT ratio, the supply current decreases as battery supply voltage increases.

**Phase 5 Battery supply voltage is constant; audio output is below limiter level.**

SpeakerGuard™ continues to increase amplifier gain to the fixed-gain as set by the GAIN pin. The audio output signal increases (slowly due to release time) to original value.

**Phase 6 Battery supply voltage is constant; audio output remains below limiter level.**

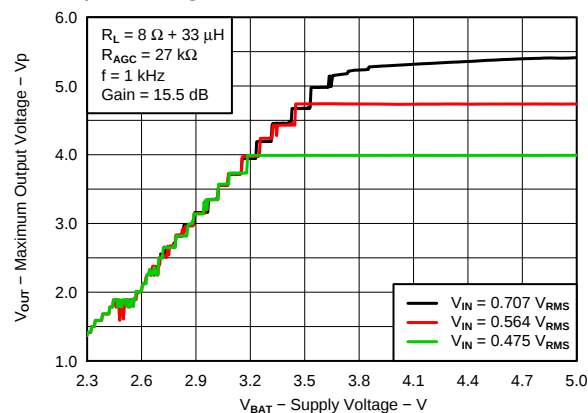
Amplifier gain equal to fixed-gain as set by the GAIN pin. Audio output signal does not change. Supply current remains constant.



**Figure 23. Relationship Between Supply Voltage, Current, Limiter Level, and Output Audio Signal**

### SpeakerGuard with Varying Input Levels

SpeakerGuard protects speakers by decreasing gain during large output transients. Figure 24 shows the maximum output voltage at different input voltage levels. The load is 8  $\Omega$  and the gain is 15.5 dB.



**Figure 24. MAXIMUM OUTPUT VOLTAGE vs SUPPLY VOLTAGE**

A 0.707  $V_{RMS}$  sine-wave input signal forces the output voltage to 4.242  $V_{RMS}$ , or 6.0  $V_{PEAK}$ . Above 3.9 V supply, the boost converter voltage sags due to high output current, resulting in a peak Class-D output voltage of about 5.4 V. As the supply voltage decreases below 3.9 V, the limiter level decreases. This causes the gain to decrease, and the peak Class-D output voltage lowers.

With a 0.564  $V_{RMS}$  input signal, the peak Class-D output voltage is 4.78 V. When the supply voltage is above 3.45 V, the output voltage remains below the limiter level, and the gain stays at 15.5 dB. Once the supply drops below 3.45 V, the limiter level decreases below 4.78 V, and SpeakerGuard decreases the gain.

The same rationale applies to the 0.475  $V_{RMS}$  input signal. Although the supply voltage may be below the inflection point, audio gain does not decrease until the Class-D output voltage is above the limiter level.

## **SPEAKER LOAD LIMITATION**

Speakers are non-linear loads with varying impedance (magnitude and phase) over the audio frequency. A portion of speaker load current can flow back into the boost converter output via the Class-D output H-bridge high-side device. This is dependent on the speaker's phase change over frequency, and the audio signal amplitude and frequency content.

Most portable speakers have limited phase change at the resonant frequency, typically no more than 40 or 50 degrees. To avoid excess flow-back current, use speakers with limited phase change. Otherwise, flow-back current could exceed the 10 mA rating of the boost converter voltage clamp and drive the PVOOUT voltage above the absolute maximum recommended operational voltage.

Confirm proper operation by connecting the speaker to the TPA2015D1 and driving it at maximum output swing. Observe the PVOOUT voltage with an oscilloscope. In the unlikely event the PVOOUT voltage exceeds 6.5 V, add a 6.8 V Zener diode between PVOOUT and ground to ensure the TPA2015D1 operates properly.

The amplifier has thermal overload protection and deactivates if the die temperature exceeds 150°C. It automatically reactivates once die temperature returns below 150°C. Built-in output over-current protection deactivates the amplifier if the speaker load becomes short-circuited. The amplifier automatically restarts within 200 ms after the over-current event. Although the TPA2015D1 Class-D output can withstand a short between OUT+ and OUT-, do not connect either output directly to GND, PVDD, or VBAT as this could damage the device.

### **WARNING**

**Do not connect OUT+ or OUT- directly to GND, PVDD, or VBAT as this could damage the Class-D output stage.**

## FULLY DIFFERENTIAL CLASS-D AMPLIFIER

The TPA2015D1 uses a fully differential amplifier with differential inputs and outputs. The differential output voltage equals the differential input multiplied by the amplifier gain. The TPA2015D1 can also be used with a single-ended input. However, using differential input signals when in a noisy environment, like a wireless handset, ensures maximum system noise rejection.

### Advantages of Fully Differential Amplifiers

- Mid-supply bypass capacitor,  $C_{\text{BYPASS}}$ , not required:
  - The fully differential amplifier does not require a mid-supply bypass capacitor. Any shift in the mid-supply affects both positive and negative channels equally and cancels at the differential output.
- Improved RF-immunity:
  - GSM handsets save power by turning on and shutting off the RF transmitter at a rate of 217 Hz. This 217 Hz burst often couples to audio amplifier input and output traces causing frame-rate noise. Fully differential amplifiers cancel frame-rate noise better than non-differential amplifiers.
- Input-coupling capacitors not required, but recommended:
  - The fully differential amplifier allows the inputs to be biased at voltages other than mid-supply ( $PVDD/2$ ). The TPA2015D1 inputs can be biased anywhere within the common mode input voltage range, as listed in the [OPERATING CHARACTERISTICS](#) table. If the inputs are biased outside of that range, then input-coupling capacitors are required.
  - Note that without input coupling capacitors, any dc offset from the audio source will be modulated by the AGC. This could cause artifacts in the audio output signal. Perform listening tests to determine if direct input coupling is acceptable.

The TPA2015D1 has 3 selectable fixed-gains: 6 dB, 15.5 dB, and 20 dB. Connect the GAIN pin as shown in [Table 2](#).

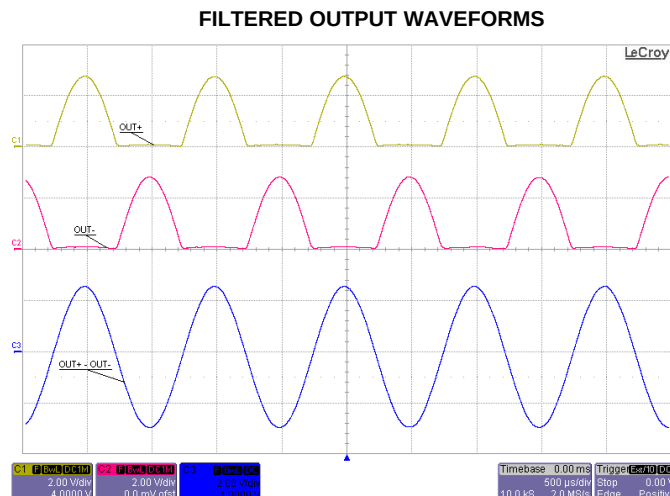
**Table 2. Amplifier Fixed-Gain**

| Connect GAIN Pin to      | Amplifier Gain |
|--------------------------|----------------|
| GND                      | 6 dB           |
| No Connection (Floating) | 15.5 dB        |
| VBAT                     | 20 dB          |

### Improved Class-D Efficiency

The TPA2015D1 output stage uses a modulation technique that modulates the PWM output only on one side of the differential output, leaving the other side held at ground. Although the differential output voltage is undistorted, each output appears as a half-wave rectified signal.

This technique reduces output switching losses and improves overall amplifier efficiency. [Figure 25](#) shows how OUT+, OUT-, and the differential output voltages appear on an oscilloscope.



**Figure 25.**

## ADAPTIVE BOOST CONVERTER

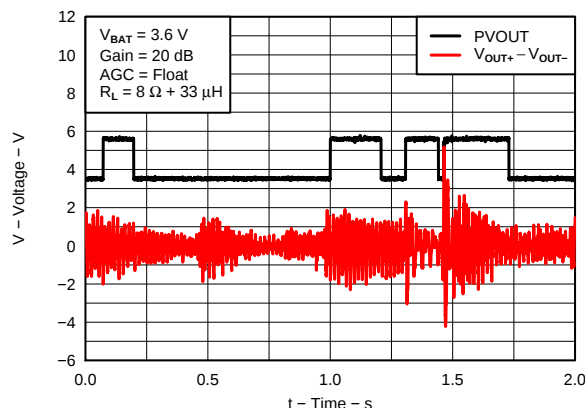
The TPA2015D1 consists of an adaptive boost converter and a Class-D amplifier. The boost converter takes the supply voltage, VBAT, and increases it to a higher output voltage, PVOOUT. PVOOUT drives the supply voltage of the Class-D amplifier, PVDD. This improves loudness over non-boosted solutions.

The boost converter is adaptive and activates automatically depending on the output audio signal amplitude. When the peak output audio signal exceeds a preset voltage threshold, the boost converter is enabled, and the voltage at PVOOUT is 5.5 V. When the audio output voltage is lower than the threshold voltage, the boost deactivates automatically. The boost activation threshold voltage is not user programmable. It is optimized to prevent clipping while maximizing system efficiency.

The boost converter can be forcibly deactivated by setting the ENB pin to logic-low. When the boost is deactivated, PVOOUT is equal to the supply voltage (VBAT) minus the  $I \times R$  drop across the inductor and boost converter pass transistor.

A timer prevents the input signal from modulating the PVOOUT voltage within the audio frequency range, eliminating the potential for audible artifacts on the Class-D output.

Figure 26 shows how the adaptive boost modulates with a typical audio signal. By automatically deactivating the boost converter and passing VBAT to PVOOUT, the TPA2015D1 efficiency is improved at low output power.



**Figure 26. ADAPTIVE BOOST CONVERTER with TYPICAL MUSIC PLAYBACK**

The primary external components for the boost converter are the inductor and the boost capacitor. The inductor stores current, and the boost capacitor stores charge. As the Class-D amplifier depletes the charge in the boost capacitor, the boost inductor replenishes charge with its stored current. The cycle of charge and discharge occurs frequently enough to keep PVOOUT within its minimum and maximum voltage specification.

The boost converter design is optimized for driving the integrated Class-D amplifier only. It lacks protection circuitry recommended for driving loads other than the integrated Class-D amplifier.

### Boost Converter Overvoltage Protection

The TPA2015D1 internal boost converter operates in a discontinuous mode to improve the efficiency at light loads. The boost converter has overvoltage protection that disables the boost converter if the output voltage exceeds 5.8 V. If current is forced into the PVOOUT terminal, the voltage clamp will sink up to 10 mA. If more than 10 mA is forced into PVOOUT, then the PVOOUT voltage will increase. Refer to the [SPEAKER LOAD LIMITATION](#) section for details.

### Boost Converter Component Section

#### Boost Terms

The following is a list of terms and definitions used in the boost equations found later in this document.

|                    |                                                                                              |
|--------------------|----------------------------------------------------------------------------------------------|
| C                  | Minimum boost capacitance required for a given ripple voltage on PVOOUT.                     |
| L                  | Boost inductor.                                                                              |
| f <sub>BOOST</sub> | Switching frequency of the boost converter.                                                  |
| I <sub>PVDD</sub>  | Current pulled by the Class-D amplifier from the boost converter.                            |
| I <sub>L</sub>     | Average current through the boost inductor.                                                  |
| PVDD<br>(PVOOUT)   | Supply voltage for the Class-D amplifier. (Voltage generated by the boost converter output.) |
| VBAT               | Supply voltage to the IC.                                                                    |
| ΔI <sub>L</sub>    | Ripple current through the inductor.                                                         |
| ΔV                 | Ripple voltage on PVOOUT.                                                                    |

### Boost Converter Inductor Selection

Working inductance decreases as inductor current and temperature increases. If the drop in working inductance is severe enough, it may cause the boost converter to become unstable, or cause the TPA2015D1 to reach its current limit at a lower output voltage than expected. Inductor vendors specify currents at which inductor values decrease by a specific percentage. This can vary by 10% to 35%. Inductance is also affected by dc current and temperature.

#### Inductor Equations

Inductor current rating is determined by the requirements of the load. The inductance is determined by two factors: the minimum value required for stability and the maximum ripple current permitted in the application.

Use [Equation 1](#) to determine the required current rating. [Equation 1](#) shows the approximate relationship between the average inductor current, I<sub>L</sub>, to the load current, load voltage, and input voltage (I<sub>PVDD</sub>, PVDD, and VBAT, respectively). Insert I<sub>PVDD</sub>, PVDD, and VBAT into Equation 1 and solve for I<sub>L</sub>. The inductor must maintain at least 90% of its initial inductance value at this current.

$$I_L = I_{PVDD} \times \left( \frac{PVDD}{VBAT \times 0.8} \right) \quad (1)$$

#### WARNING

**Use a minimum working inductance of 1.3 μH. Lower values may damage the inductor.**

Ripple current,  $\Delta I_L$ , is peak-to-peak variation in inductor current. Smaller ripple current reduces core losses in the inductor and reduces the potential for EMI. Use Equation 2 to determine the value of the inductor, L. Equation 2 shows the relationship between inductance L, VBAT, PVDD, the switching frequency,  $f_{\text{BOOST}}$ , and  $\Delta I_L$ . Insert the maximum acceptable ripple current into Equation 2 and solve for L.

$$L = \frac{V_{\text{BAT}} \times (P_{\text{VDD}} - V_{\text{BAT}})}{\Delta I_L \times f_{\text{BOOST}} \times P_{\text{VDD}}} \quad (2)$$

$\Delta I_L$  is inversely proportional to L. Minimize  $\Delta I_L$  as much as is necessary for a specific application. Increase the inductance to reduce the ripple current. Do not use greater than 4.7  $\mu\text{H}$ , as this prevents the boost converter from responding to fast output current changes properly. If using above 3.3  $\mu\text{H}$ , then use at least 10  $\mu\text{F}$  capacitance on PVOUT to ensure boost converter stability.

The typical inductor value range for the TPA2015D1 is 2.2  $\mu\text{H}$  to 3.3  $\mu\text{H}$ . Select an inductor with less than 0.5  $\Omega$  dc resistance, DCR. Higher DCR reduces total efficiency due to an increase in voltage drop across the inductor.

**Table 3. Sample Inductors**

| L<br>( $\mu\text{H}$ ) | SUPPLIER                   | COMPONENT CODE     | SIZE<br>(L×W×H mm) | DCR TYP<br>(m $\Omega$ ) | I <sub>SAT</sub> MAX<br>(A) | C RANGE                                                        |
|------------------------|----------------------------|--------------------|--------------------|--------------------------|-----------------------------|----------------------------------------------------------------|
| 2.2                    | Chilisin Electronics Corp. | CLCN252012T-2R2M-N | 2.5 × 2.0 × 1.2    | 105                      | 1.2                         | 4.7 – 22 $\mu\text{F}$ / 16 V<br>6.8 – 22 $\mu\text{F}$ / 10 V |
| 2.2                    | Toko                       | 1239AS-H-2R2N=P2   | 2.5 × 2.0 × 1.2    | 96                       | 2.3                         |                                                                |
| 2.2                    | Coilcraft                  | XFL4020-222MEC     | 4.0 × 4.0 × 2.15   | 22                       | 3.5                         |                                                                |
| 3.3                    | Toko                       | 1239AS-H-3R3N=P2   | 2.5 × 2.0 × 1.2    | 160                      | 2.0                         | 10 – 22 $\mu\text{F}$ / 10 V                                   |
| 3.3                    | Coilcraft                  | XFL4020-332MEC     | 4.0 × 4.0 × 2.15   | 35                       | 2.8                         |                                                                |

## Boost Converter Capacitor Selection

The value of the boost capacitor is determined by the minimum value of working capacitance required for stability and the maximum voltage ripple allowed on PVDD in the application. Working capacitance refers to the available capacitance after derating the capacitor value for DC bias, temperature, and aging.

Do not use any component with a working capacitance less than 4.7  $\mu\text{F}$ . This corresponds to a 4.7  $\mu\text{F}$  / 16 V capacitor, or a 6.8  $\mu\text{F}$  / 10 V capacitor. Do not use above 22  $\mu\text{F}$  capacitance as it will reduce the boost converter response time to large output current transients.

Equation 3 shows the relationship between the boost capacitance, C, to load current, load voltage, ripple voltage, input voltage, and switching frequency ( $I_{\text{PVDD}}$ , PVDD,  $\Delta V$ , VBAT, and  $f_{\text{BOOST}}$  respectively).

Insert the maximum allowed ripple voltage into Equation 3 and solve for C. The 1.5 multiplier accounts for capacitance loss due to applied dc voltage and temperature for X5R and X7R ceramic capacitors.

$$C = 1.5 \times \frac{I_{\text{PVDD}} \times (P_{\text{VDD}} - V_{\text{BAT}})}{\Delta V \times f_{\text{BOOST}} \times P_{\text{VDD}}} \quad (3)$$

## COMPONENTS LOCATION AND SELECTION

### Decoupling Capacitors

The TPA2015D1 is a high-performance Class-D audio amplifier that requires adequate power supply decoupling. Adequate power supply decoupling ensures that the efficiency is high and total harmonic distortion (THD) is low.

Place a low equivalent-series-resistance (ESR) ceramic capacitor, typically 0.1  $\mu\text{F}$ , within 2 mm of the VBAT ball. This choice of capacitor and placement helps with higher frequency transients, spikes, or digital hash on the line. Additionally, placing this decoupling capacitor close to the TPA2015D1 is important, as any parasitic resistance or inductance between the device and the capacitor causes efficiency loss. In addition to the 0.1  $\mu\text{F}$  ceramic capacitor, place a 2.2  $\mu\text{F}$  to 10  $\mu\text{F}$  capacitor on the VBAT supply trace. This larger capacitor acts as a charge reservoir, providing energy faster than the board supply, thus helping to prevent any droop in the supply voltage.

### Input Capacitors

Input audio DC decoupling capacitors are recommended. The input audio DC decoupling capacitors prevents the AGC from changing the gain due to audio DAC output offset. The input capacitors and TPA2015D1 input impedance form a high-pass filter with the corner frequency,  $f_c$ , determined in [Equation 4](#).

Any mismatch in capacitance between the two inputs will cause a mismatch in the corner frequencies. Severe mismatch may also cause turn-on pop noise. Choose capacitors with a tolerance of  $\pm 10\%$  or better.

$$f_c = \frac{1}{(2 \times \pi \times R_i C_i)} \quad (4)$$

## EFFICIENCY AND THERMAL INFORMATION

It is important to operate the TPA2015D1 at temperatures lower than its maximum operating temperature. The maximum ambient temperature depends on the heat-sinking ability of the PCB system. The derating factor for the package is shown in the dissipation rating table. Converting this to  $\theta_{JA}$  for the WCSP package:

$$\theta_{JA} = \frac{1}{\text{Derating Factor}} = \frac{1}{0.0065} = 153^\circ\text{C/W} \quad (5)$$

Given  $\theta_{JA}$  of  $153^\circ\text{C/W}$ , the maximum allowable junction temperature of  $150^\circ\text{C}$ , and the internal dissipation of 0.34 W for 1.7 W, 8  $\Omega$  load, 3.6 V supply, the maximum ambient temperature is calculated as:

$$\theta_{JA} \text{ MAX} = T_{J\text{MAX}} = \theta_{JA} P_{D\text{max}} = 150 - 153(0.34) = 97.98^\circ\text{C} \quad (6)$$

[Equation 6](#) shows that the calculated maximum ambient temperature is  $98^\circ\text{C}$  at maximum power dissipation with at 3.6 V supply and 8  $\Omega$  a load. The TPA2015D3 is designed with thermal protection that turns the device off when the junction temperature surpasses  $150^\circ\text{C}$  to prevent damage to the IC.

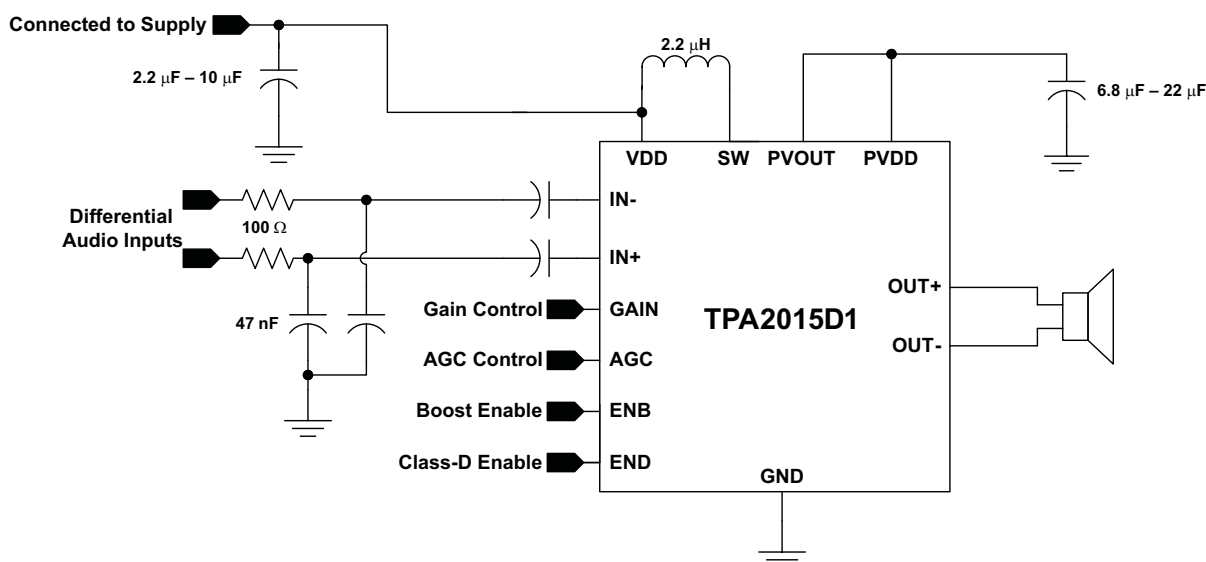
## OPERATION WITH DACS AND CODECS

Large ripple voltages can be present at the output of  $\Delta\Sigma$  DACs and CODECs, just above the audio frequency (e.g: 80 kHz with a 300 mV<sub>PP</sub>). This out-of-band noise is due to the noise shaping of the delta-sigma modulator in the DAC.

Some Class-D amplifiers have higher output noise when used in combination with these DACs and CODECs. This is because out-of-band noise from the CODEC/DAC mixes with the Class-D switching frequencies in the audio amplifier input stage.

The TPA2015D1 has a built-in low-pass filter that reduces the out-of-band noise and RF noise, filtering out-of-band frequencies that could degrade in-band noise performance. This built-in filter also prevents AGC errors due to out-of-band noise. The TPA2015D1 AGC calculates gain based on input signal amplitude only.

If driving the TPA2015D1 input with 4th-order or higher  $\Delta\Sigma$  DACs or CODECs, add an R-C low pass filter at each of the audio inputs (IN+ and IN-) of the TPA2015D1 to ensure best performance. The recommended resistor value is 100  $\Omega$  and the capacitor value of 47 nF.



**Figure 27. Reducing Out-of-Band DAC Noise with External Input Filter**

## FILTER FREE OPERATION AND FERRITE BEAD FILTERS

The TPA2015D1 is designed to minimize RF emissions. For more information about RF emissions and filtering requirements, See [SLOA145](#) for further information.

## PACKAGE DIMENSIONS

The TPA2015D1 uses a 16-ball, 0.5 mm pitch WCSP package. The die length (D) and width (E) correspond to the package mechanical drawing at the end of the datasheet.

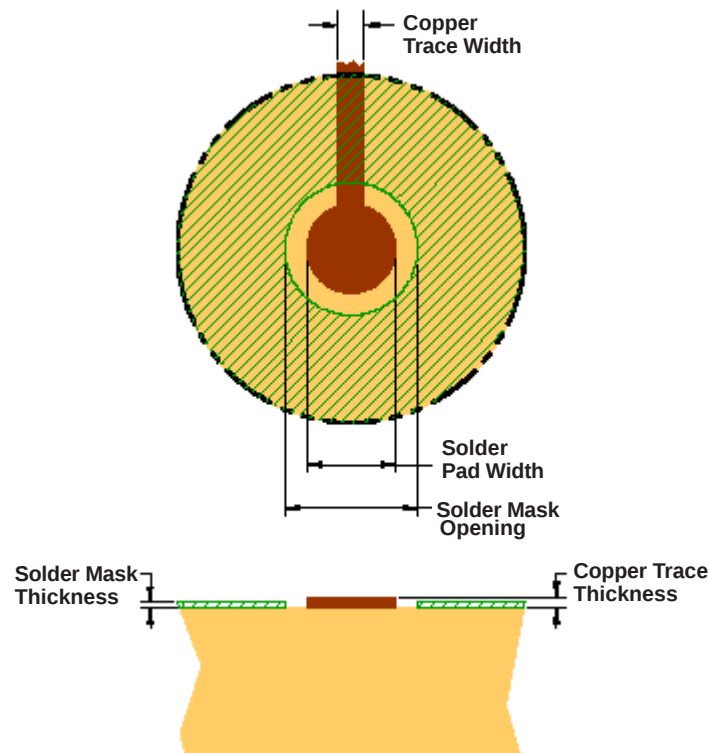
**Table 4. Package Dimensions**

| Dimension | D                  | E                  |
|-----------|--------------------|--------------------|
| Max       | 1984 $\mu\text{m}$ | 1984 $\mu\text{m}$ |
| Typ       | 1954 $\mu\text{m}$ | 1954 $\mu\text{m}$ |
| Min       | 1924 $\mu\text{m}$ | 1924 $\mu\text{m}$ |

## BOARD LAYOUT

In making the pad size for the WCSP balls, it is recommended that the layout use nonsolder mask defined (NSMD) land.

With this method, the solder mask opening is made larger than the desired land area, and the opening size is defined by the copper pad width. [Figure 28](#) and [Table 5](#) show the appropriate diameters for a WCSP layout.



**Figure 28. Land Pattern Dimensions**

**Table 5. Land Pattern Dimensions<sup>(1) (2) (3) (4)</sup>**

| SOLDER PAD DEFINITIONS        | COPPER PAD                                      | SOLDER MASK OPENING <sup>(5)</sup>           | COPPER THICKNESS             | STENCIL OPENING <sup>(6) (7)</sup>                             | STENCIL THICKNESS       |
|-------------------------------|-------------------------------------------------|----------------------------------------------|------------------------------|----------------------------------------------------------------|-------------------------|
| Nonsolder mask defined (NSMD) | 275 $\mu\text{m}$<br>(+0.0, -25 $\mu\text{m}$ ) | 375 $\mu\text{m}$ (+0.0, -25 $\mu\text{m}$ ) | 1 oz max (32 $\mu\text{m}$ ) | 275 $\mu\text{m}$ x 275 $\mu\text{m}$ Sq.<br>(rounded corners) | 125 $\mu\text{m}$ thick |

- (1) Circuit traces from NSMD defined PWB lands should be 75  $\mu\text{m}$  to 100  $\mu\text{m}$  wide in the exposed area inside the solder mask opening. Wider trace widths reduce device stand off and impact reliability.
- (2) Best reliability results are achieved when the PWB laminate glass transition temperature is above the operating the range of the intended application.
- (3) Recommend solder paste is Type 3 or Type 4.
- (4) For a PWB using a Ni/Au surface finish, the gold thickness should be less 0.5  $\mu\text{m}$  to avoid a reduction in thermal fatigue performance.
- (5) Solder mask thickness should be less than 20  $\mu\text{m}$  on top of the copper circuit pattern
- (6) Best solder stencil performance is achieved using laser cut stencils with electro polishing. Use of chemically etched stencils results in inferior solder paste volume control.
- (7) Trace routing away from WCSP device should be balanced in X and Y directions to avoid unintentional component movement due to solder wetting forces.

## TRACE WIDTH

Recommended trace width at the solder balls is 75  $\mu\text{m}$  to 100  $\mu\text{m}$  to prevent solder wicking onto wider PCB traces. For high current pins (SW, GND, OUT+, OUT-, PVOU, and PVDD) of the TPA2015D1, use 100  $\mu\text{m}$  trace widths at the solder balls and at least 500  $\mu\text{m}$  PCB traces to ensure proper performance and output power for the device. For low current pins (IN-, IN+, END, ENB, GAIN, AGC, VBAT) of the TPA2015D1, use 75  $\mu\text{m}$  to 100  $\mu\text{m}$  trace widths at the solder balls. Run IN- and IN+ traces side-by-side (and if possible, same length) to maximize common-mode noise cancellation.

**PACKAGING INFORMATION**

| Orderable Device | Status <sup>(1)</sup> | Package Type | Package Drawing | Pins | Package Qty | Eco Plan <sup>(2)</sup>    | Lead/<br>Ball Finish | MSL Peak Temp <sup>(3)</sup> | Samples<br>(Requires Login)          |
|------------------|-----------------------|--------------|-----------------|------|-------------|----------------------------|----------------------|------------------------------|--------------------------------------|
| TPA2015D1YZHR    | ACTIVE                | DSBGA        | YZH             | 16   | 3000        | Green (RoHS<br>& no Sb/Br) | SNAGCU               | Level-1-260C-UNLIM           | <a href="#">Request Free Samples</a> |
| TPA2015D1YZHT    | ACTIVE                | DSBGA        | YZH             | 16   | 250         | Green (RoHS<br>& no Sb/Br) | SNAGCU               | Level-1-260C-UNLIM           | <a href="#">Purchase Samples</a>     |

<sup>(1)</sup> The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBsolete:** TI has discontinued the production of the device.

<sup>(2)</sup> Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check <http://www.ti.com/productcontent> for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free (RoHS):** TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

**Green (RoHS & no Sb/Br):** TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

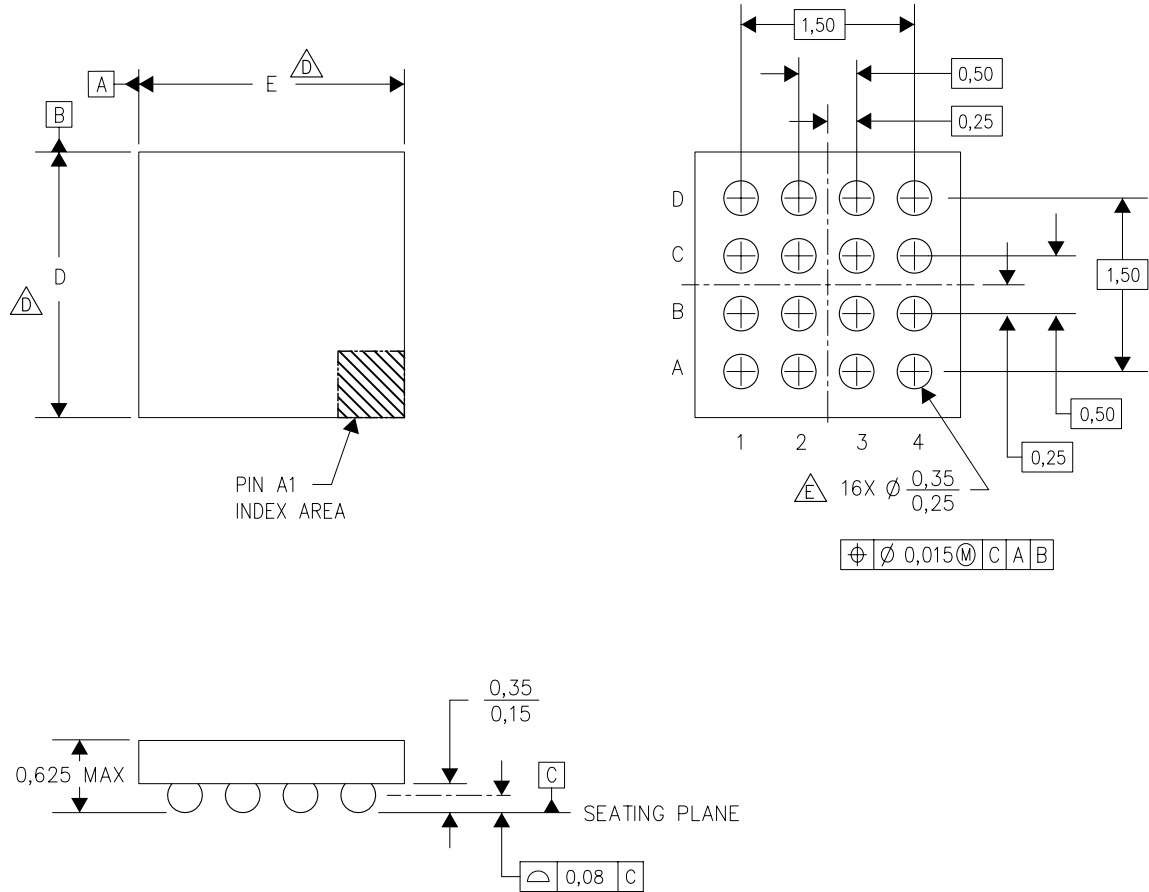
<sup>(3)</sup> MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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YZH (S-XBGA-N16)

DIE-SIZE BALL GRID ARRAY



4205060/D 06/08

- NOTES:
- A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. NanoFree™ package configuration.
  - D. Devices in YZH package can have dimension D ranging from 1.94 to 2.65 mm and dimension E ranging from 1.94 to 2.65 mm. To determine the exact package size of a particular device, refer to the device datasheet or contact a local TI representative.
  - E. Reference Product Data Sheet for array population.  
4 x 4 matrix pattern is shown for illustration only.
  - F. This package contains lead-free balls.  
Refer to YEH (Drawing #4204183) for tin-lead (SnPb) balls.

NanoFree is a trademark of Texas Instruments.

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|                            |                                                                                          |
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